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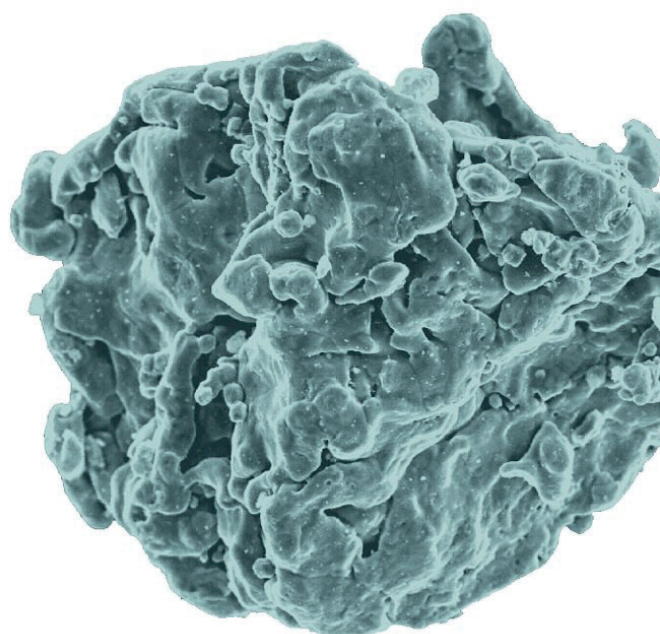
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*Somaloy powder particle*

东莞市精磁电子科技有限公司  
Dongguan Precision Magnetic Electronic Technology  
Co., LTD



# Somaloy<sup>®</sup>

## Product portfolio

Somaloy material	Density [g/cm <sup>3</sup> ]	Resistivity [μOhm m]	TRS ambient [MPa]	B@ 10000 A/m [ T ]	μ <sub>max</sub>	Core losses @ 1T [W/kg]				
						Cross-section 5x5 mm				15x15 mm
						100 Hz	400 Hz	1000 Hz	2000 Hz	1000 Hz
<b>Large particles #40</b>										
Somaloy 700HR 5P	7.50	700	60	1.57	600	6.6	30	92	241	106
Somaloy 1000 5P	7.52	90	65	1.59	720	6.6	31	103	-	217
Somaloy 700HR 1P	7.45	1000	35	1.53	440	10.0	43	125	307	136
Somaloy 700 1P	7.45	400	40	1.56	540	9.9	43	126	312	152
Somaloy 700HR 3P	7.52	600	120	1.57	770	10.4	45	130	319	147
Somaloy 700 3P	7.57	200	125	1.61	850	10.2	45	132	331	183
Somaloy 1000 3P	7.56	70	140	1.63	950	10.3	46	143	-	288

Somaloy material	Density [g/cm <sup>3</sup> ]	Resistivity [μOhm m]	TRS ambient [MPa]	B@ 10000 A/m [ T ]	μ <sub>max</sub>	Core losses [W/kg]				
						Cross-section 5x5 mm				15x15 mm
						100 Hz 1 T	1 kHz 1 T	5 kHz 0.5 T	10 kHz 0.1 T	1 kHz 1 T
<b>Medium particles #100</b>										
Somaloy 130i 5P	7.44	20000	35	1.47	350	8.0	93	205	24	94
Somaloy 130i 1P	7.35	8000	33	1.40	290	12.0	132	264	29	134
Somaloy 500 1P	7.37	70	50	1.51	500	12.6	156	387	-	305
<b>Fine particles #200</b>										
Somaloy 110i 1P	7.26	7600	34	1.33	220	14.4	153	276	27	155
Somaloy 110i 5P	7.30	18000	42	1.33	220	9.9	108	209	18	109

Typical product data 800 MPa compaction pressure, magnetic data measured according to CEI/IEC 60404

For more information, please contact your local sales representative.

# Somaloy® 700HR 5P

800 MPa

General			
<b>Base material:</b> Somaloy 700HR 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 100°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	60/60		SS-ISO 3325
Tensile strength/Yield strength [MPa]	20/20		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	650/110		ASTM E9-89a
Young's modulus [GPa]	150		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	1.7		SS-EN 10045, SS-EN 25754

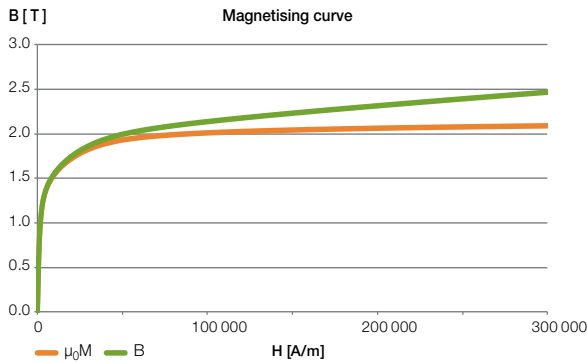
Physical properties			Standards
Density [g/cm³]	7.50		SS-ISO 2738
Thermal expansion [K⁻¹]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m²K]	21		ISO 22007-2
Resistivity [μΩm]	700		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	1.33		IEC 60404-4
B@10000A/m [T]	1.57		IEC 60404-4
H <sub>c</sub> [A/m]	120		IEC 60404-4
μ <sub>r</sub> -max	-	600	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm³]	3.30		ISO 3923/1
Flow [s/50g]	33		ISO 4490
Green density [g/cm³]	7.51		ISO 3927
Green strength [MPa]	15		ISO 3995
Springback [%]	0.16		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.09		ISO 4492, ISO 2740
Total dim. change [%]	0.07		ISO 4492, ISO 2740

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	13228	1.61	1.63
63	0.03	0.03	27279	1.80	1.84
119	0.06	0.06	49771	1.93	1.99
214	0.14	0.14	74771	1.98	2.08
306	0.21	0.21	99771	2.01	2.14
608	0.45	0.45	124771	2.03	2.19
899	0.65	0.65	149771	2.04	2.23
1344	0.86	0.86	189771	2.06	2.30
1996	1.05	1.05	229771	2.07	2.36
3285	1.24	1.24	279771	2.09	2.44
6377	1.43	1.43	304771	2.091	2.47

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.0/1.2	1.9	4.0	6.0	9.0	11	14	17	20	23	26	66
<b>1.0T</b>	3.2/3.9	6.6	14	21	30	39	48	58	69	80	92	241
<b>1.5T</b>	6.6/7.9	13	28	44	62	80	100	121	144	168	193	516

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.063	K <sub>ep</sub>	0.000027
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- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy® 700HR 5P

600 MPa

General			
<b>Base material:</b> Somaloy 700HR 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 100°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

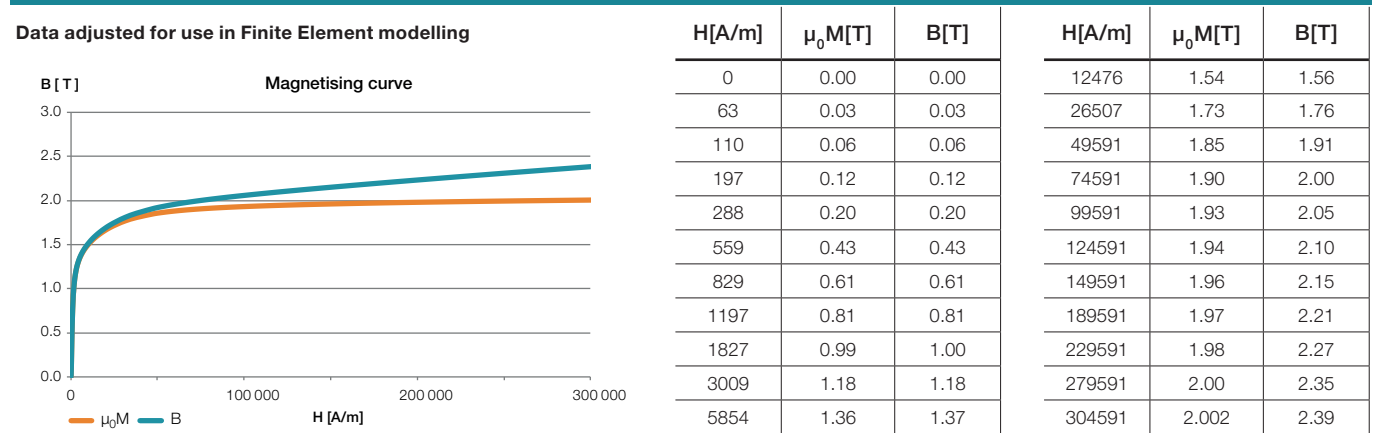
Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	60/60		SS-ISO 3325
Tensile strength/Yield strength [MPa]	20/20		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	530/110		ASTM E9-89a
Young's modulus [GPa]	150		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	1.7		SS-EN 10045, SS-EN 25754

Physical properties			Standards
Density [g/cm³]	7.40		SS-ISO 2738
Thermal expansion [K <sup>-1</sup> ]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m·K]	26		ISO 22007-2
Resistivity [μΩm]	600		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	1.28		IEC 60404-4
B@10000A/m [T]	1.52		IEC 60404-4
H <sub>c</sub> [A/m]	120		IEC 60404-4
μ <sub>r</sub> -max	-	600	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm³]	3.30		ISO 3923/1
Flow [s/50g]	33		ISO 4490
Green density [g/cm³]	7.39		ISO 3927
Green strength [MPa]	13		ISO 3995
Springback [%]	0.14		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.08		ISO 4492, ISO 2740
Total dim. change [%]	0.06		ISO 4492, ISO 2740

### Magnetising curve



Core loss												
[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.0/1.2	2.0	4.0	7.0	9.0	12	15	18	21	24	28	73
<b>1.0T</b>	3.3/4.0	6.8	14	23	31	41	51	62	74	86	99	267
<b>1.5T</b>	6.8/8.2	14	30	47	65	85	107	130	155	181	209	572

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

Loss model			
K <sub>h</sub>	0.065	K <sub>ep</sub>	0.000032

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

Model is verified up to 1.5T and 5000Hz.

## Somaloy® 1000 5P

800 MPa

General			
<b>Base material:</b> Somaloy 1000 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 100°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	65/65	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	20/20	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	570/110	ASTM E9-89a	
Young's modulus [GPa]	140	ASTM E 1876-99	
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	1.8	SS-EN 10045, SS-EN 25754	

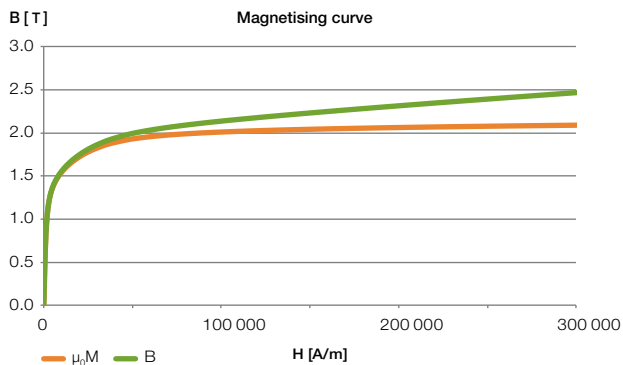
Physical properties		Standards	
Density [g/cm³]	7.52	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPF 35	
Thermal conductivity [W/m²K]	21	ISO 22007-2	
Resistivity [μΩm]	90	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.36	IEC 60404-4	
B@10000A/m [T]	1.59	IEC 60404-4	
H <sub>c</sub> [A/m]	124	IEC 60404-4	
μ <sub>r</sub> -max	-	720	IEC 60404-4

Powder properties		Standards	
Apparent density [g/cm³]	3.18	ISO 3923/1	
Flow [s/50g]	35	ISO 4490	
Green density [g/cm³]	7.52	ISO 3927	
Green strength [MPa]	17	ISO 3995	
Springback [%]	0.19	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.10	ISO 4492, ISO 2740	
Total dim. change [%]	0.09	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12534	1.63	1.65
60	0.03	0.03	26544	1.82	1.86
108	0.07	0.07	49812	1.95	2.02
188	0.14	0.14	74812	2.00	2.10
266	0.21	0.21	99812	2.03	2.15
500	0.45	0.45	124812	2.04	2.20
749	0.65	0.65	149812	2.05	2.24
1092	0.85	0.85	189812	2.07	2.31
1686	1.06	1.06	229812	2.08	2.37
2839	1.25	1.26	279812	2.09	2.44
5722	1.44	1.45	304812	2.0963	2.48

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz
0.5T	0.9/1.1	1.9	4.0	7.0	9.0	12	15
1.0T	3.2/3.9	6.6	14	22	31	41	52
1.5T	6.5/7.9	14	29	46	65	86	109

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.062	K <sub>ep</sub>	0.000027
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 2000Hz.

## Somaloy® 1000 5P

600 MPa

### General

<b>Base material:</b> Somaloy 1000 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 100°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C
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Mechanical properties			Standards
Transverse rupture strength/150°C	[MPa]	65/65	SS-ISO 3325
Tensile strength/Yield strength	[MPa]	25/25	SS-EN 10002-1, ISO 2740
Compressive Strength/Yield	[MPa]	480/110	ASTM E9-89a
Young's modulus	[GPa]	130	ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy	[J]	1.8	SS-EN 10045, SS-EN 25754

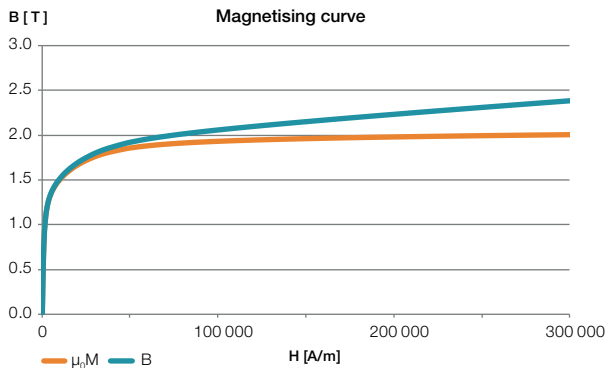
Physical properties			Standards
Density	[g/cm³]	7.40	SS-ISO 2738
Thermal expansion	[K⁻¹]	11 e-06	ASTM E 228/MPIF 35
Thermal conductivity	[W/m·K]	26	ISO 22007-2
Resistivity	[μΩm]	80	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m	[T]	1.31	IEC 60404-4
B@10000A/m	[T]	1.53	IEC 60404-4
H <sub>c</sub>	[A/m]	125	IEC 60404-4
μ <sub>r</sub> -max	-	700	IEC 60404-4

Powder properties			Standards
Apparent density	[g/cm³]	3.18	ISO 3923/1
Flow	[s/50g]	35	ISO 4490
Green density	[g/cm³]	7.42	ISO 3927
Green strength	[MPa]	15	ISO 3995
Springback	[%]	0.17	ISO 4492, ISO 2740
Heat treated dim. change	[%]	-0.09	ISO 4492, ISO 2740
Total dim. change	[%]	0.08	ISO 4492, ISO 2740

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12277	1.55	1.56
47	0.02	0.02	26557	1.73	1.76
83	0.05	0.05	49779	1.85	1.92
158	0.11	0.11	74779	1.90	2.00
229	0.18	0.18	99779	1.93	2.05
491	0.45	0.45	124779	1.95	2.10
668	0.60	0.60	149779	1.96	2.15
988	0.79	0.80	189779	1.97	2.21
1557	0.99	1.00	229779	1.99	2.27
2703	1.18	1.19	279779	2.00	2.35
5537	1.37	1.37	304779	2.002	2.39

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz
0,5T	1.0/1.2	2.0	4.0	7.0	9.0	12	15
1,0T	3.3/4.0	6.8	15	23	33	43	55
1,5T	6.8/8.3	14	30	48	68	90	114

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.064	K <sub>ep</sub>	0.000032
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 2000Hz.

# Somaloy® 700HR 1P

800 MPa

General			
<b>Base material:</b> Somaloy 700HR 1P	<b>Additive(s):</b> 0.4% Kenolube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	35/35	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	10/10	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	510/250	ASTM E9-89a	
Young's modulus [GPa]	70	ASTM E 1876-99	
Poisson's ratio	- 0.23	ASTM E 1876-99	
Impact Energy [J]	1.8	SS-EN 10045, SS-EN 25754	

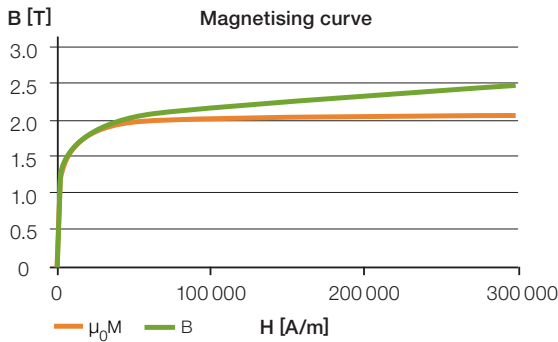
Physical properties		Standards	
Density [g/cm³]	7.45	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	25	ISO 22007-2	
Resistivity [μΩm]	1000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.24	IEC 60404-4	
B@10000A/m [T]	1.53	IEC 60404-4	
H <sub>c</sub> [A/m]	225	IEC 60404-4	
μ <sub>r</sub> -max	440	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.18	ISO 3923/1	
Flow [s/50g]	32	ISO 4490	
Green density [g/cm³]	7.50	ISO 3927	
Green strength [MPa]	18	ISO 3995	
Springback [%]	0.15	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.14	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	13441	1.57	1.59
97	0.03	0.03	27133	1.76	1.80
168	0.07	0.07	49604	1.89	1.95
299	0.14	0.14	74604	1.95	2.04
422	0.22	0.22	99604	1.97	2.10
738	0.41	0.41	124604	1.99	2.15
1199	0.65	0.65	149604	2.01	2.20
1745	0.83	0.83	189604	2.03	2.26
2538	1.02	1.02	229604	2.04	2.33
3940	1.20	1.21	279604	2.05	2.40
6952	1.39	1.40	304604	2.059	2.44

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.5/1.8	3.0	6.0	9.0	13	16	20	24	28	32	36	86
<b>1.0T</b>	4.9/5.9	10	21	32	43	56	68	82	96	110	125	307
<b>1.5T</b>	10/12	20	42	65	89	115	141	169	199	229	261	649

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.097	K <sub>ep</sub>	0.000027
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- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

# Somaloy® 700HR 1P

600 MPa

General			
<b>Base material:</b> Somaloy 700HR 1P	<b>Additive(s):</b> 0.4% Kenolube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	34/34	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	15/15	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	340/220	ASTM E9-89a	
Young's modulus [GPa]	80	ASTM E 1876-99	
Poisson's ratio	- 0.23	ASTM E 1876-99	
Impact Energy [J]	1.7	SS-EN 10045, SS-EN 25754	

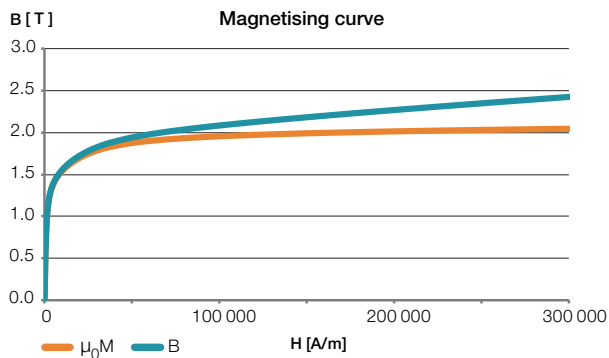
Physical properties		Standards	
Density [g/cm³]	7.35	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	30	ISO 22007-2	
Resistivity [μΩm]	900	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.18	IEC 60404-4	
B@10000A/m [T]	1.45	IEC 60404-4	
H <sub>c</sub> [A/m]	227	IEC 60404-4	
μ <sub>r</sub> -max	450	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.18	ISO 3923/1	
Flow [s/50g]	32	ISO 4490	
Green density [g/cm³]	7.36	ISO 3927	
Green strength [MPa]	14	ISO 3995	
Springback [%]	0.12	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.11	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	13409	1.55	1.56
84	0.03	0.03	27511	1.73	1.76
146	0.06	0.06	49741	1.85	1.92
257	0.13	0.13	74741	1.91	2.00
358	0.20	0.20	99741	1.94	2.06
632	0.39	0.39	124741	1.96	2.11
1063	0.61	0.61	149741	1.97	2.16
1582	0.81	0.81	189741	1.99	2.23
2351	0.99	1.00	229741	2.00	2.29
3738	1.18	1.18	279741	2.02	2.37
6779	1.36	1.37	304741	2.022	2.40

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.6/1.9	3.1	6.0	10	14	17	21	26	30	34	39	95
<b>1.0T</b>	5.2/6.3	11	22	34	47	60	74	88	104	120	136	339
<b>1.5T</b>	11/13	22	45	70	96	123	153	183	215	249	284	719

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.103	K <sub>ep</sub>	0.000032
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- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.



# Somaloy® 700 1P

800 MPa

## General

<b>Base material:</b> Somaloy 700 1P	<b>Additive(s):</b> 0.4% Kenolube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C
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Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	40/40		SS-ISO 3325
Tensile strength/Yield strength [MPa]	15/15		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	350/230		ASTM E9-89a
Young's modulus [GPa]	90		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	2		SS-EN 10045, SS-EN 25754

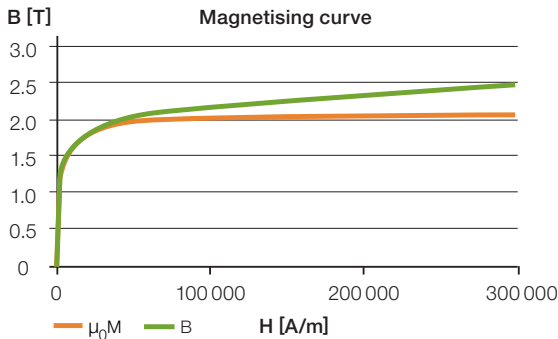
Physical properties			Standards
Density [g/cm³]	7.45		SS-ISO 2738
Thermal expansion [K <sup>-1</sup> ]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m·K]	25		ISO 22007-2
Resistivity [μΩm]	400		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	1.31		IEC 60404-4
B@10000A/m [T]	1.56		IEC 60404-4
H <sub>c</sub> [A/m]	210		IEC 60404-4
μ <sub>r</sub> -max	-	540	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm³]	3.33		ISO 3923/1
Flow [s/50g]	29		ISO 4490
Green density [g/cm³]	7.51		ISO 3927
Green strength [MPa]	19		ISO 3995
Springback [%]	0.12		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.02		ISO 4492, ISO 2740
Total dim. change [%]	0.10		ISO 4492, ISO 2740

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12249	1.59	1.60
81	0.03	0.03	26003	1.78	1.81
147	0.06	0.06	49779	1.91	1.97
249	0.13	0.13	74779	1.95	2.05
335	0.20	0.20	99779	1.98	2.11
407	0.25	0.25	124779	2.00	2.15
711	0.47	0.47	149779	2.01	2.20
1409	0.84	0.84	189779	2.03	2.26
2045	1.03	1.03	229779	2.04	2.33
3240	1.22	1.22	279779	2.05	2.40
5965	1.41	1.41	304779	2.0548	2.44

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.4/1.7	2.9	6	9	13	16	20	24	28	32	36	87
<b>1.0T</b>	4.9/5.9	9.9	20	31	43	55	68	82	96	110	126	312
<b>1.5T</b>	9.9/12	20	42	64	89	114	141	169	199	230	262	661

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.096	K <sub>ep</sub>	0.000027
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- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy® 700 1P

600 MPa

General			
<b>Base material:</b> Somaloy 700 1P	<b>Additive(s):</b> 0.4% Kenolube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	47/47	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	15/15	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	330/200	ASTM E9-89a	
Young's modulus [GPa]	100	ASTM E 1876-99	
Poisson's ratio	- 0.23	ASTM E 1876-99	
Impact Energy [J]	2	SS-EN 10045, SS-EN 25754	

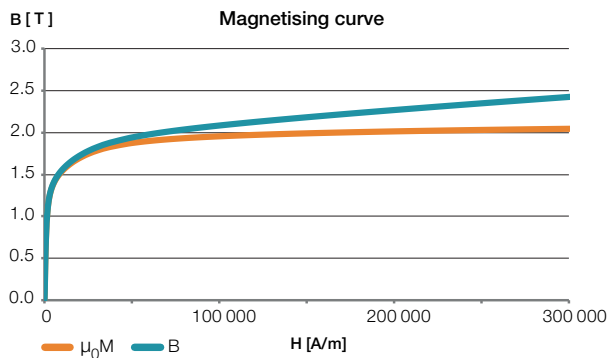
Physical properties		Standards	
Density [g/cm³]	7.39	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	30	ISO 22007-2	
Resistivity [μΩm]	270	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.25	IEC 60404-4	
B@10000A/m [T]	1.50	IEC 60404-4	
H <sub>c</sub> [A/m]	226	IEC 60404-4	
μ <sub>r</sub> -max	- 540	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.33	ISO 3923/1	
Flow [s/50g]	29	ISO 4490	
Green density [g/cm³]	7.38	ISO 3927	
Green strength [MPa]	16	ISO 3995	
Springback [%]	0.07	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.06	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12275	1.49	1.51
75	0.02	0.02	26377	1.67	1.70
123	0.05	0.05	49810	1.79	1.86
223	0.12	0.12	74810	1.86	1.95
303	0.18	0.18	99810	1.90	2.02
635	0.43	0.43	124810	1.93	2.08
875	0.58	0.58	149810	1.95	2.14
1307	0.78	0.78	189810	1.98	2.22
1935	0.96	0.96	229810	2.00	2.29
3130	1.14	1.14	279810	2.02	2.37
5898	1.31	1.32	304810	2.0326	2.42

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.5/1.8	3.0	6	10	13	17	21	25	29	34	38	95
<b>1.0T</b>	5.0/6.0	10	21	33	45	58	72	87	102	118	135	343
<b>1.5T</b>	10/12	21	43	67	93	120	149	180	212	246	282	730

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.098	K <sub>ep</sub>	0.000032
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy® 700HR 3P

800 MPa

General			
<b>Base material:</b> Somaloy 700HR 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	120/120	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	65/65	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	600/290	ASTM E9-89a	
Young's modulus [GPa]	170	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	1.8	SS-EN 10045, SS-EN 25754	

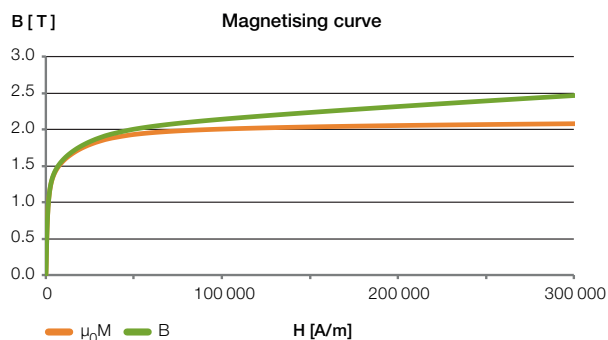
Physical properties		Standards	
Density [g/cm³]	7.52	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	25	ISO 22007-2	
Resistivity [μΩm]	600	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.31	IEC 60404-4	
B@10000A/m [T]	1.57	IEC 60404-4	
H <sub>c</sub> [A/m]	225	IEC 60404-4	
μ <sub>r</sub> -max	-	770 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.16	ISO 3923/1	
Flow [s/50g]	35	ISO 4490	
Green density [g/cm³]	7.54	ISO 3927	
Green strength [MPa]	28	ISO 3995	
Springback [%]	0.10	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.09	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12040	1.62	1.63
62	0.02	0.02	25943	1.81	1.84
101	0.05	0.05	49791	1.94	2.00
175	0.12	0.12	74791	1.99	2.08
240	0.19	0.19	99791	2.01	2.14
456	0.44	0.44	124791	2.03	2.19
699	0.64	0.64	149791	2.04	2.23
1052	0.84	0.84	189791	2.06	2.30
1666	1.05	1.05	229791	2.07	2.36
2796	1.24	1.25	279791	2.08	2.43
5537	1.43	1.44	304791	2.0866	2.47

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0,5T</b>	1.5/1.8	3.1	6.0	10	13	17	21	25	29	33	37	89
<b>1,0T</b>	5.1/6.2	10	21	33	45	58	71	85	99	114	130	319
<b>1,5T</b>	9.5/13	20	41	64	90	118	147	177	209	242	276	705

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.101	K <sub>ep</sub>	0.000027
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

Model is verified up to 1.5T and 5000Hz.

# Somaloy® 700HR 3P

600 MPa

General			
<b>Base material:</b> Somaloy 700HR 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	130/130	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	55/55	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	330/240	ASTM E9-89a	
Young's modulus [GPa]	170	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	1.9	SS-EN 10045, SS-EN 25754	

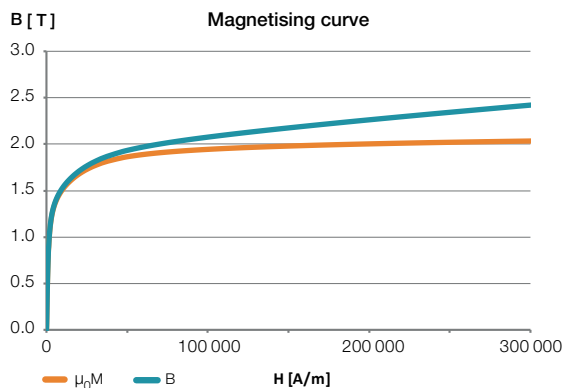
Physical properties		Standards	
Density [g/cm³]	7.40	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	30	ISO 22007-2	
Resistivity [μΩm]	300	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.30	IEC 60404-4	
B@10000A/m [T]	1.53	IEC 60404-4	
H <sub>c</sub> [A/m]	230	IEC 60404-4	
μ <sub>r</sub> -max	-	660 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.16	ISO 3923/1	
Flow [s/50g]	35	ISO 4490	
Green density [g/cm³]	7.43	ISO 3927	
Green strength [MPa]	25	ISO 3995	
Springback [%]	0.11	ISO 4492, ISO 2740	
Heat treated dim. change [%]	0	ISO 4492, ISO 2740	
Total dim. change [%]	0.11	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	12156	1.56	1.57
69	0.03	0.03	26248	1.74	1.77
107	0.05	0.05	49836	1.86	1.93
197	0.12	0.12	74836	1.92	2.01
265	0.19	0.19	99836	1.95	2.07
516	0.42	0.42	124836	1.97	2.12
767	0.61	0.61	149836	1.98	2.17
1146	0.80	0.81	189836	2.00	2.24
1778	1.00	1.01	229836	2.02	2.30
2940	1.19	1.20	279836	2.03	2.38
5671	1.38	1.38	304836	2.0363	2.42

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.6/1.9	3.2	7.0	10	14	18	22	26	31	35	40	98
<b>1.0T</b>	5.3/6.4	11	22	34	47	61	75	91	106	123	140	353
<b>1.5T</b>	11/13	22	46	71	98	126	156	188	221	256	293	750

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.104	K <sub>ep</sub>	0.000032
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy<sup>®</sup> 700 3P

800 MPa

General			
<b>Base material:</b> Somaloy 700 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	125/125	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	65/65	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	550/280	ASTM E9-89a	
Young's modulus [GPa]	190	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	2	SS-EN 10045, SS-EN 25754	

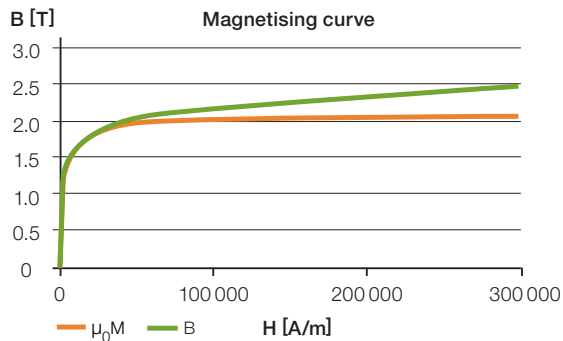
Physical properties		Standards	
Density [g/cm <sup>3</sup> ]	7.57	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m <sup>2</sup> K]	25	ISO 22007-2	
Resistivity [μΩm]	200	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.37	IEC 60404-4	
B@10000A/m [T]	1.61	IEC 60404-4	
H <sub>c</sub> [A/m]	217	IEC 60404-4	
μ <sub>r</sub> -max	-	850 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm <sup>3</sup> ]	3.32	ISO 3923/1	
Flow [s/50g]	34	ISO 4490	
Green density [g/cm <sup>3</sup> ]	7.59	ISO 3927	
Green strength [MPa]	24	ISO 3995	
Springback [%]	0.10	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.09	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	11450	1.63	1.65
57	0.02	0.02	25469	1.82	1.85
96	0.05	0.05	49777	1.95	2.01
159	0.11	0.11	74777	2.00	2.09
218	0.18	0.18	99777	2.03	2.15
449	0.48	0.48	124777	2.05	2.20
624	0.64	0.64	149777	2.06	2.25
929	0.84	0.85	189777	2.08	2.32
1466	1.06	1.06	229777	2.09	2.38
2471	1.25	1.25	279777	2.11	2.46
5041	1.44	1.45	304777	2.113	2.50

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.5/1.8	3.0	6.0	10	13	17	21	25	29	33	38	92
<b>1.0T</b>	5.0/6.1	10	21	33	45	58	71	86	101	116	132	331
<b>1.5T</b>	10/12	21	43	67	93	119	148	178	209	242	276	703

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.099	K <sub>ep</sub>	0.000027
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm<sup>3</sup>]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

# Somaloy<sup>®</sup> 700 3P

600 MPa

General			
<b>Base material:</b> Somaloy 700 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	130/130	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	65/65	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	350/260	ASTM E9-89a	
Young's modulus [GPa]	190	ASTM E 1876-99	
Poisson's ratio	- 0.23	ASTM E 1876-99	
Impact Energy [J]	1.8	SS-EN 10045, SS-EN 25754	

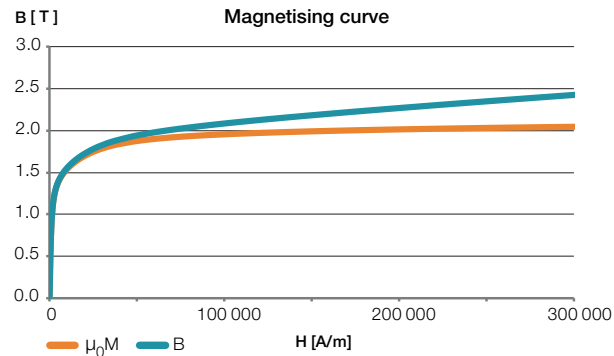
Physical properties		Standards	
Density [g/cm <sup>3</sup> ]	7.40	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m <sup>2</sup> K]	30	ISO 22007-2	
Resistivity [μΩm]	150	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.34	IEC 60404-4	
B@10000A/m [T]	1.55	IEC 60404-4	
H <sub>c</sub> [A/m]	220	IEC 60404-4	
μ <sub>r</sub> -max	- 780	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm <sup>3</sup> ]	3.32	ISO 3923/1	
Flow [s/50g]	34	ISO 4490	
Green density [g/cm <sup>3</sup> ]	7.43	ISO 3927	
Green strength [MPa]	21	ISO 3995	
Springback [%]	0.11	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.10	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	11350	1.57	1.58
59	0.02	0.02	25467	1.75	1.79
99	0.05	0.05	49709	1.88	1.94
171	0.11	0.11	74709	1.93	2.02
236	0.18	0.18	99709	1.96	2.08
480	0.45	0.45	124709	1.98	2.14
663	0.61	0.61	149709	1.99	2.18
977	0.80	0.81	189709	2.01	2.25
1496	1.00	1.00	229709	2.03	2.32
2499	1.20	1.20	279709	2.04	2.40
5024	1.38	1.39	304709	2.05	2.43

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	1.5/1.9	3.1	6.0	10	14	18	22	26	31	36	40	101
<b>1.0T</b>	5.2/6.3	11	22	34	47	61	76	91	108	125	143	367
<b>1.5T</b>	11/13	22	45	70	98	127	157	190	224	261	299	781

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.102	K <sub>ep</sub>	0.000032
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- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm<sup>3</sup>]
- resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy<sup>®</sup> 1000 3P

800 MPa

### General

<b>Base material:</b> Somaloy 1000 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C
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Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	140/140	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	70/70	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	470/290	ASTM E9-89a	
Young's modulus [GPa]	170	ASTM E 1876-99	
Poisson's ratio	- 0.23	ASTM E 1876-99	
Impact Energy [J]	1.9	SS-EN 10045, SS-EN 25754	

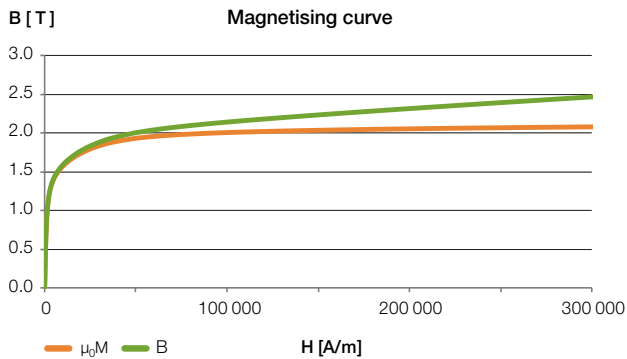
Physical properties		Standards	
Density [g/cm <sup>3</sup> ]	7.56	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m <sup>2</sup> K]	25	ISO 22007-2	
Resistivity [μΩm]	70	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.42	IEC 60404-4	
B@10000A/m [T]	1.63	IEC 60404-4	
H <sub>c</sub> [A/m]	217	IEC 60404-4	
μ <sub>r</sub> -max	- 950	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm <sup>3</sup> ]	3.19	ISO 3923/1	
Flow [s/50g]	36	ISO 4490	
Green density [g/cm <sup>3</sup> ]	7.54	ISO 3927	
Green strength [MPa]	24	ISO 3995	
Springback [%]	0.12	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.01	ISO 4492, ISO 2740	
Total dim. change [%]	0.11	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	11258	1.62	1.63
55	0.02	0.02	25221	1.81	1.84
83	0.04	0.04	49535	1.94	2.00
141	0.10	0.10	74535	1.99	2.08
193	0.17	0.17	99535	2.01	2.14
405	0.47	0.47	124535	2.03	2.18
565	0.63	0.63	149535	2.04	2.23
862	0.84	0.84	189535	2.05	2.29
1355	1.04	1.04	229535	2.06	2.35
2352	1.24	1.24	279535	2.08	2.43
4905	1.43	1.44	304535	2.0809	2.46

### Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz
0.5T	1.5/1.8	3.0	6.0	10	13	17	22
1.0T	5.0/6.1	10	21	33	46	60	75
1.5T	10/12	21	44	69	96	125	156

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.098	K <sub>ep</sub>	0.000027
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm<sup>3</sup>]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 2000Hz.

# Somaloy<sup>®</sup> 1000 3P

600 MPa

General			
<b>Base material:</b> Somaloy 1000 3P	<b>Additive(s):</b> 0.3% 3P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Steam Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	140/140	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	60/60	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	370/260	ASTM E9-89a	
Young's modulus [GPa]	170	ASTM E 1876-99	
Poisson's ratio	-	ASTM E 1876-99	
Impact Energy [J]	1.9	SS-EN 10045, SS-EN 25754	

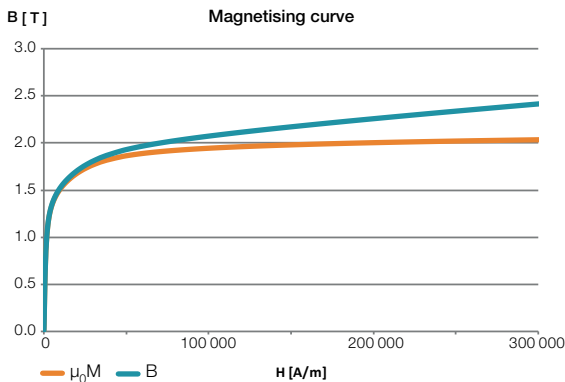
Physical properties		Standards	
Density [g/cm <sup>3</sup> ]	7.42	SS-ISO 2738	
Thermal expansion [K <sup>-1</sup> ]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m <sup>2</sup> K]	30	ISO 22007-2	
Resistivity [μΩm]	55	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.38	IEC 60404-4	
B@10000A/m [T]	1.57	IEC 60404-4	
H <sub>c</sub> [A/m]	220	IEC 60404-4	
μ <sub>r</sub> -max	900	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm <sup>3</sup> ]	3.19	ISO 3923/1	
Flow [s/50g]	36	ISO 4490	
Green density [g/cm <sup>3</sup> ]	7.42	ISO 3927	
Green strength [MPa]	21	ISO 3995	
Springback [%]	0.11	ISO 4492, ISO 2740	
Heat treated dim. change [%]	0	ISO 4492, ISO 2740	
Total dim. change [%]	0.11	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	10232	1.57	1.58
46	0.02	0.02	24627	1.75	1.79
75	0.04	0.04	49681	1.88	1.94
131	0.09	0.09	74681	1.93	2.02
179	0.16	0.16	99681	1.96	2.08
201	0.19	0.19	124681	1.98	2.13
467	0.58	0.56	149681	1.99	2.18
666	0.79	0.79	189681	2.01	2.25
1024	1.00	1.00	229681	2.02	2.31
1801	1.20	1.20	279681	2.04	2.39
4050	1.39	1.39	304681	2.044	2.43

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz
0.5T	1.5/1.9	3.1	7.0	10	14	18	23
1.0T	5.2/6.3	11	22	35	49	64	81
1.5T	11/13	22	46	73	102	134	168

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.101	K <sub>ep</sub>	0.000032
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm<sup>3</sup>]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 2000Hz.



# Somaloy® 130i 5P

800 MPa

General			
<b>Base material:</b> Somaloy 130i 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	35/35	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	15/15	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	310/110	ASTM E9-89a	
Young's modulus [GPa]	100	ASTM E 1876-99	
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	0.6	SS-EN 10045, SS-EN 25754	

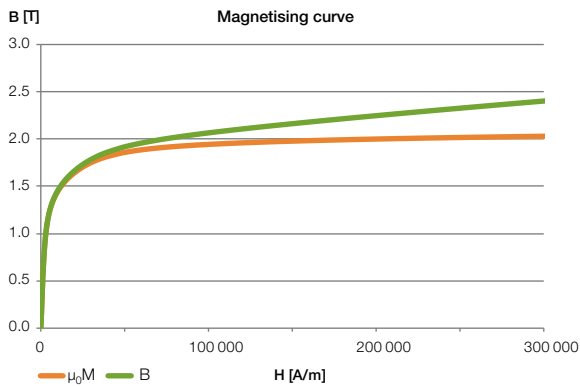
Physical properties		Standards	
Density [g/cm³]	7.44	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	19	ISO 22007-2	
Resistivity [μΩm]	20000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.14	IEC 60404-4	
B@10000A/m [T]	1.47	IEC 60404-4	
H <sub>c</sub> [A/m]	153	IEC 60404-4	
μ <sub>r</sub> -max	-	350	IEC 60404-4

Powder properties		Standards	
Apparent density [g/cm³]	3.58	ISO 3923/1	
Flow [s/50g]	22	ISO 4490	
Green density [g/cm³]	7.43	ISO 3927	
Green strength [MPa]	8	ISO 3995	
Springback [%]	0.22	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.10	ISO 4492, ISO 2740	
Total dim. change [%]	0.12	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	14364	1.55	1.57
116	0.04	0.04	27712	1.73	1.76
205	0.07	0.07	49770	1.86	1.92
361	0.14	0.14	74770	1.91	2.01
525	0.22	0.22	99770	1.94	2.07
1182	0.54	0.54	124770	1.96	2.12
1509	0.65	0.65	149770	1.98	2.17
2126	0.83	0.83	189770	2.00	2.23
3046	1.01	1.01	229770	2.01	2.30
4644	1.19	1.19	279770	2.02	2.38
7841	1.37	1.38	304770	2.030	2.41

## Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.5T</b>	1.2/1.4	2.4	6.1	13	20	27	61	<b>0.05T</b>	2.3	6.2	16	29
<b>1.0T</b>	4.0/4.8	8.0	21	43	67	93	214	<b>0.1T</b>	9.2	24	64	113
<b>1.5T</b>	8.1/9.8	16	42	88	138	192	448	<b>0.2T</b>	36	95	250	442

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.079	K <sub>ep</sub>	0.000014
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 90 * B^{1.97} * f^{1.40}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

- f Frequency [kHz]
- B Field strength [T]

# Somaloy® 130i 5P

600 MPa

General			
<b>Base material:</b> Somaloy 130i 5P	<b>Additive(s):</b> 0.3% 5P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 80°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	40/40	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	20/20	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	310/120	ASTM E9-89a	
Young's modulus [GPa]	90	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	0.6	SS-EN 10045, SS-EN 25754	

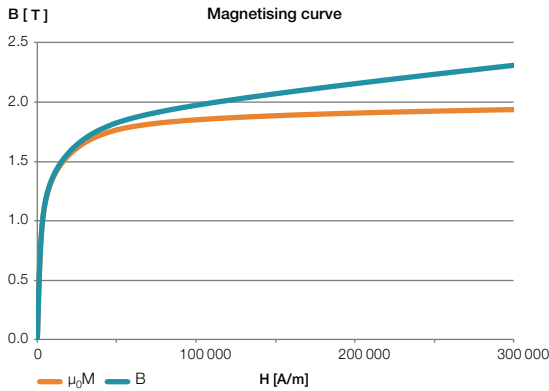
Physical properties		Standards	
Density [g/cm³]	7.30	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	26	ISO 22007-2	
Resistivity [μΩm]	17000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	1.09	IEC 60404-4	
B@10000A/m [T]	1.41	IEC 60404-4	
H <sub>c</sub> [A/m]	158	IEC 60404-4	
μ <sub>r</sub> -max	-	340 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.58	ISO 3923/1	
Flow [s/50g]	22	ISO 4490	
Green density [g/cm³]	7.33	ISO 3927	
Green strength [MPa]	7	ISO 3995	
Springback [%]	0.18	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.09	ISO 4492, ISO 2740	
Total dim. change [%]	0.09	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	14470	1.47	1.48
107	0.03	0.03	28127	1.64	1.68
194	0.07	0.07	49652	1.76	1.83
344	0.13	0.13	74652	1.82	1.91
501	0.21	0.21	99652	1.85	1.97
944	0.41	0.41	124652	1.87	2.02
1425	0.60	0.60	149652	1.88	2.07
2031	0.77	0.77	189652	1.90	2.14
2941	0.94	0.95	229652	1.92	2.20
4563	1.12	1.12	279652	1.93	2.28
7828	1.29	1.30	304652	1.935	2.32

## Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.5T</b>	1.2/1.5	2.5	6.3	13	21	29	68	<b>0.05T</b>	2.9	7.9	22	39
<b>1.0T</b>	4.1/4.9	8.3	22	46	72	101	242	<b>0.1T</b>	11	31	84	151
<b>1.5T</b>	8.3/10	17	44	94	149	210	510	<b>0.2T</b>	43	119	324	583

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.081	K <sub>ep</sub>	0.000020
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * \text{resistivity} * 1000} \quad [\text{W/kg}]$$

K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 97 * B^{1.95} * f^{1.45}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

f Frequency [kHz]  
 B Field strength [T]

## Somaloy® 130i 1P

800 MPa

### General

<b>Base material:</b> Somaloy 130i 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C
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Mechanical properties			Standards
Transverse rupture strength/150°C	[MPa]	33/33	SS-ISO 3325
Tensile strength/Yield strength	[MPa]	10/10	SS-EN 10002-1, ISO 2740
Compressive Strength/Yield	[MPa]	380/220	ASTM E9-89a
Young's modulus	[GPa]	60	ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy	[J]	1.0	SS-EN 10045, SS-EN 25754

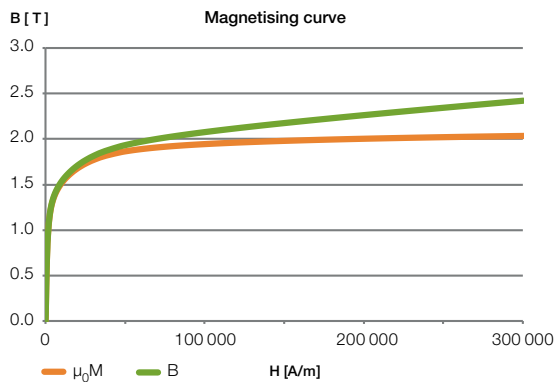
Physical properties			Standards
Density	[g/cm³]	7.35	SS-ISO 2738
Thermal expansion	[K⁻¹]	11 e-06	ASTM E 228/MPf 35
Thermal conductivity	[W/m²K]	22	ISO 22007-2
Resistivity	[μΩm]	8000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m	[T]	1.04	IEC 60404-4
B@10000A/m	[T]	1.40	IEC 60404-4
H <sub>c</sub>	[A/m]	260	IEC 60404-4
μ <sub>r</sub> -max	-	290	IEC 60404-4

Powder properties			Standards
Apparent density	[g/cm³]	3.25	ISO 3923/1
Flow	[s/50g]	26	ISO 4490
Green density	[g/cm³]	7.41	ISO 3927
Green strength	[MPa]	16	ISO 3995
Springback	[%]	0.20	ISO 4492, ISO 2740
Heat treated dim. change	[%]	-0.03	ISO 4492, ISO 2740
Total dim. change	[%]	0.17	ISO 4492, ISO 2740

### Magnetising curve

#### Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	15579	1.51	1.53
138	0.03	0.04	29120	1.69	1.73
244	0.07	0.07	49706	1.82	1.88
446	0.14	0.15	74706	1.89	1.98
626	0.22	0.22	99706	1.92	2.05
1212	0.45	0.45	124706	1.95	2.11
1808	0.62	0.62	149706	1.97	2.16
2573	0.80	0.80	189706	1.99	2.23
3671	0.97	0.98	229706	2.01	2.30
5514	1.15	1.16	279706	2.03	2.38
8959	1.33	1.34	304706	2.039	2.42

### Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
0.5T	1.8/2.1	3.5	9.0	18	28	39	84	0.05T	2.9	7.7	20	36
1.0T	6.0/7.1	12	30	63	97	132	293	0.1T	11	29	76	134
1.5T	12/15	24	62	128	198	272	608	0.2T	41	107	283	500

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.118	K <sub>ep</sub>	0.000014
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 91 * B^{1.90} * f^{1.40}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

f Frequency [kHz]  
 B Field strength [T]

# Somaloy® 130i 1P

600 MPa

General			
<b>Base material:</b> Somaloy 130i 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	41/41	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	15/15	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	300/210	ASTM E9-89a	
Young's modulus [GPa]	70	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	1.0	SS-EN 10045, SS-EN 25754	

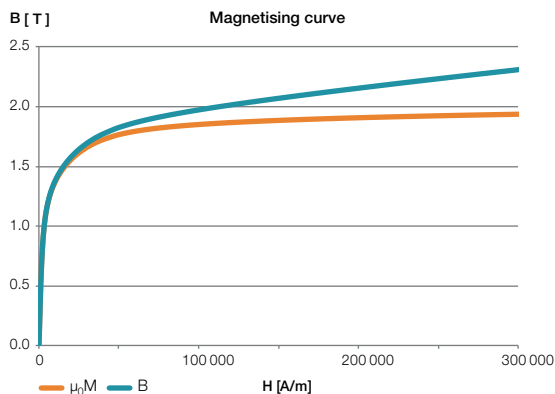
Physical properties		Standards	
Density [g/cm³]	7.22	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m·K]	27	ISO 22007-2	
Resistivity [μΩm]	5900	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	0.97	IEC 60404-4	
B@10000A/m [T]	1.30	IEC 60404-4	
H <sub>c</sub> [A/m]	296	IEC 60404-4	
μ <sub>r</sub> -max	-	270 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.25	ISO 3923/1	
Flow [s/50g]	26	ISO 4490	
Green density [g/cm³]	7.27	ISO 3927	
Green strength [MPa]	14	ISO 3995	
Springback [%]	0.15	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.03	ISO 4492, ISO 2740	
Total dim. change [%]	0.12	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	15940	1.43	1.45
139	0.03	0.03	29603	1.61	1.65
246	0.07	0.07	49771	1.73	1.80
434	0.14	0.14	74771	1.81	1.90
614	0.20	0.20	99771	1.85	1.98
1180	0.42	0.42	124771	1.88	2.04
1790	0.59	0.59	149771	1.91	2.10
2569	0.76	0.76	189771	1.94	2.18
3704	0.92	0.93	229771	1.96	2.25
5626	1.10	1.10	279771	1.99	2.34
9157	1.26	1.28	304771	1.997	2.38

Core loss												
[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.5T</b>	1.8/2.2	3.7	9.5	20	30	42	93	<b>0.05T</b>	3.1	8.3	22	40
<b>1.0T</b>	6.2/7.5	13	32	67	104	143	327	<b>0.1T</b>	12	31	83	147
<b>1.5T</b>	13/15	25	65	136	213	296	683	<b>0.2T</b>	43	114	306	544

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.123	K <sub>ep</sub>	0.000020
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 91 * B^{1.89} * f^{1.42}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

- f Frequency [kHz]
- B Field strength [T]

# Somaloy® 500 1P

800 MPa

## General

<b>Base material:</b> Somaloy 500 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 500°C
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Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	50/50		SS-ISO 3325
Tensile strength/Yield strength [MPa]	15/15		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	310/220		ASTM E9-89a
Young's modulus [GPa]	110		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	1		SS-EN 10045, SS-EN 25754

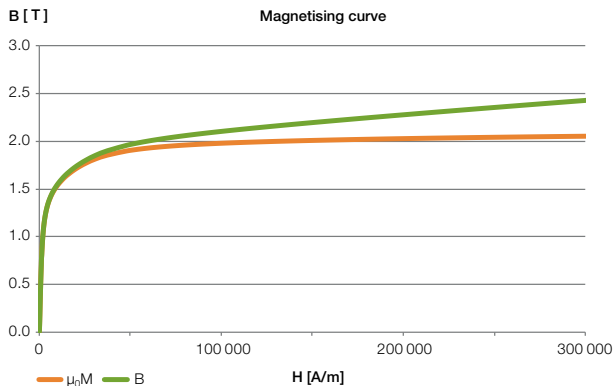
Physical properties			Standards
Density [g/cm³]	7.37		SS-ISO 2738
Thermal expansion [K <sup>-1</sup> ]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m·K]	23		ISO 22007-2
Resistivity [μΩm]	70		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	1.26		IEC 60404-4
B@10000A/m [T]	1.51		IEC 60404-4
H <sub>c</sub> [A/m]	270		IEC 60404-4
μ <sub>r</sub> -max	-	500	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm³]	3.19		ISO 3923/1
Flow [s/50g]	27		ISO 4490
Green density [g/cm³]	7.39		ISO 3927
Green strength [MPa]	15		ISO 3995
Springback [%]	0.16		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.06		ISO 4492, ISO 2740
Total dim. change [%]	0.10		ISO 4492, ISO 2740

## Magnetising curve

### Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	13525	1.56	1.58
95	0.03	0.03	28841	1.75	1.78
169	0.06	0.06	50231	1.86	1.92
283	0.14	0.14	75231	1.92	2.01
420	0.23	0.23	100231	1.95	2.08
792	0.49	0.49	125231	1.97	2.13
1059	0.64	0.64	150231	1.99	2.18
1511	0.83	0.83	190231	2.01	2.25
2219	1.01	1.02	230231	2.03	2.32
3567	1.20	1.20	280231	2.05	2.40
6621	1.38	1.39	305231	2.0573	2.44

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz
<b>0.5T</b>	1.8/2.2	3.7	8	12	16	20	25	30	34	40	45
<b>1.0T</b>	6.2/7.5	13	26	40	54	70	86	102	119	137	156
<b>1.5T</b>	13/15	26	53	82	112	143	176	211	247	284	323

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.123	K <sub>ep</sub>	0.000014
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

# Somaloy<sup>®</sup> 500 1P

600 MPa

General			
<b>Base material:</b> Somaloy 500 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 500°C

Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	55/55		SS-ISO 3325
Tensile strength/Yield strength [MPa]	15/15		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	250/180		ASTM E9-89a
Young's modulus [GPa]	120		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	1		SS-EN 10045, SS-EN 25754

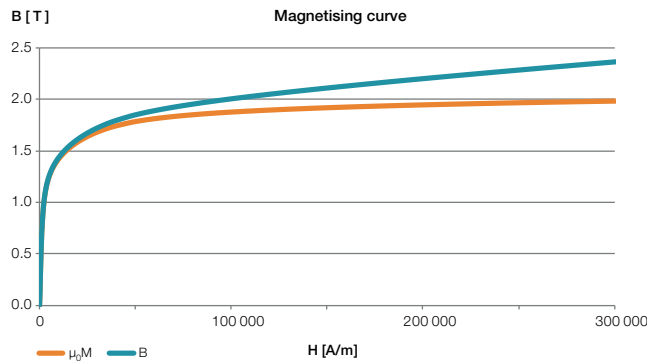
Physical properties			Standards
Density [g/cm <sup>3</sup> ]	7.22		SS-ISO 2738
Thermal expansion [K <sup>-1</sup> ]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m <sup>2</sup> K]	28		ISO 22007-2
Resistivity [μΩm]	50		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	1.19		IEC 60404-4
B@10000A/m [T]	1.43		IEC 60404-4
H <sub>c</sub> [A/m]	280		IEC 60404-4
μ <sub>r</sub> -max	-	550	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm <sup>3</sup> ]	3.19		ISO 3923/1
Flow [s/50g]	27		ISO 4490
Green density [g/cm <sup>3</sup> ]	7.23		ISO 3927
Green strength [MPa]	13		ISO 3995
Springback [%]	0.12		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.04		ISO 4492, ISO 2740
Total dim. change [%]	0.08		ISO 4492, ISO 2740

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	13126	1.49	1.50
88	0.03	0.03	27541	1.66	1.70
145	0.06	0.06	49767	1.78	1.85
248	0.12	0.12	74767	1.84	1.94
347	0.19	0.19	99767	1.88	2.00
698	0.44	0.44	124767	1.90	2.06
954	0.59	0.59	149767	1.92	2.11
1396	0.78	0.78	189767	1.94	2.18
2076	0.96	0.96	229767	1.96	2.25
3384	1.13	1.14	279767	1.98	2.33
6377	1.31	1.32	304767	1.984	2.37

## Core loss

[W/kg]	50/60 Hz	100 Hz	200 Hz	300 Hz	400 Hz	500 Hz	600 Hz	700 Hz	800 Hz	900 Hz	1000 Hz
<b>0.5T</b>	1.9/2.3	3.9	8	12	17	22	27	32	38	43	49
<b>1.0T</b>	6.5/7.8	13	27	42	58	75	93	112	131	152	174
<b>1.5T</b>	13/16	27	56	87	120	155	193	232	274	317	363

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.127	K <sub>ep</sub>	0.000020
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K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm<sup>3</sup>]  
 resistivity [μΩm]

$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 1.5T and 5000Hz.

## Somaloy® 110i 1P

800 MPa

General			
<b>Base material:</b> Somaloy 110i 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	34/34	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	15/15	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	370/260	ASTM E9-89a	
Young's modulus [GPa]	70	ASTM E 1876-99	
Poisson's ratio	-	0.23 ASTM E 1876-99	
Impact Energy [J]	0.9	SS-EN 10045, SS-EN 25754	

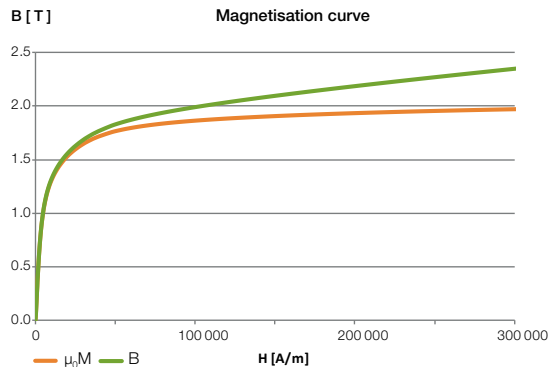
Physical properties		Standards	
Density [g/cm³]	7.26	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	18	ISO 22007-2	
Resistivity [μΩm]	7600	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	0.93	IEC 60404-4	
B@10000A/m [T]	1.33	IEC 60404-4	
H <sub>c</sub> [A/m]	315	IEC 60404-4	
μ <sub>r</sub> -max	-	220 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.31	ISO 3923/1	
Flow [s/50g]	24	ISO 4490	
Green density [g/cm³]	7.32	ISO 3927	
Green strength [MPa]	14	ISO 3995	
Springback [%]	0.16	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.02	ISO 4492, ISO 2740	
Total dim. change [%]	0.14	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	15528	1.45	1.47
183	0.04	0.04	29109	1.64	1.68
314	0.07	0.07	49598	1.76	1.83
559	0.14	0.14	74598	1.83	1.92
776	0.21	0.21	99598	1.86	1.99
1243	0.36	0.36	124598	1.89	2.04
2204	0.61	0.61	149598	1.91	2.09
3056	0.78	0.78	189598	1.93	2.17
4249	0.95	0.95	229598	1.95	2.24
6143	1.12	1.12	279598	1.96	2.32
9507	1.29	1.30	304598	1.972	2.35

### Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	2.1/2.6	4.3	11	22	33	45	95
<b>1.0T</b>	7.2/8.6	14	36	74	113	153	327
<b>1.5T</b>	15/18	29	74	151	231	314	674

[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.05T</b>	3.0	7.0	16	26
<b>0.1T</b>	12	27	61	100
<b>0.2T</b>	44	101	233	379

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.143	K <sub>ep</sub>	0.000010
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 143 * B^{1.93} * f^{1.20}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

f Frequency [kHz]  
 B Field strength [T]

# Somaloy® 110i 1P

600 MPa

General			
<b>Base material:</b> Somaloy 110i 1P	<b>Additive(s):</b> 0.5% Kenolube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: Room temperature	<b>Heat treatment:</b> Atmosphere: Air Temperature: 530°C

Mechanical properties			Standards
Transverse rupture strength/150°C [MPa]	50/50		SS-ISO 3325
Tensile strength/Yield strength [MPa]	20/20		SS-EN 10002-1, ISO 2740
Compressive Strength/Yield [MPa]	280/240		ASTM E9-89a
Young's modulus [GPa]	100		ASTM E 1876-99
Poisson's ratio	-	0.23	ASTM E 1876-99
Impact Energy [J]	0.9		SS-EN 10045, SS-EN 25754

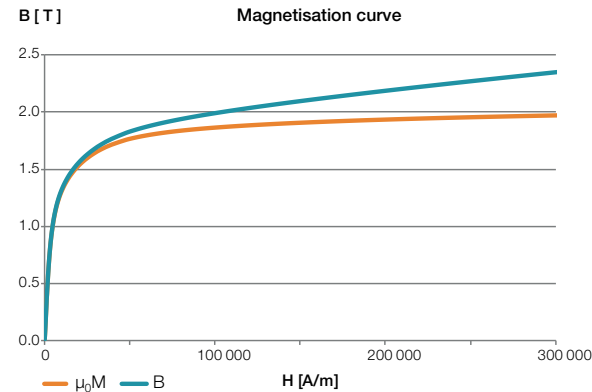
Physical properties			Standards
Density [g/cm³]	7.10		SS-ISO 2738
Thermal expansion [K <sup>-1</sup> ]	11 e-06		ASTM E 228/MPIF 35
Thermal conductivity [W/m·K]	23		ISO 22007-2
Resistivity [μΩm]	3100		Four point measurements on nom. size OD 55mm ID 45mm Height 5mm

Magnetic properties			Standards
B@4000A/m [T]	0.85		IEC 60404-4
B@10000A/m [T]	1.23		IEC 60404-4
H <sub>c</sub> [A/m]	350		IEC 60404-4
μ <sub>r</sub> -max	-	210	IEC 60404-4

Powder properties			Standards
Apparent density [g/cm³]	3.31		ISO 3923/1
Flow [s/50g]	24		ISO 4490
Green density [g/cm³]	7.12		ISO 3927
Green strength [MPa]	13		ISO 3995
Springback [%]	0.11		ISO 4492, ISO 2740
Heat treated dim. change [%]	-0.02		ISO 4492, ISO 2740
Total dim. change [%]	0.09		ISO 4492, ISO 2740

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	16243	1.41	1.43
187	0.04	0.04	29787	1.58	1.62
319	0.07	0.07	49719	1.70	1.77
571	0.14	0.14	74719	1.78	1.87
811	0.21	0.21	99719	1.82	1.94
1172	0.32	0.32	124719	1.85	2.01
2315	0.59	0.60	149719	1.88	2.06
3186	0.76	0.76	189719	1.91	2.15
4382	0.92	0.92	229719	1.93	2.22
6248	1.08	1.09	279719	1.96	2.31
9656	1.25	1.26	304719	1.967	2.35

## Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz
<b>0.5T</b>	2.2/2.7	4.5	11	23	35	47	100
<b>1.0T</b>	7.5/9.0	15	38	77	118	161	344
<b>1.5T</b>	15/18	31	77	158	242	329	710

[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.05T</b>	3.2	7.4	17	28
<b>0.1T</b>	12	28	65	105
<b>0.2T</b>	46	106	244	399

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.149	K <sub>ep</sub>	0.000011
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

K<sub>h</sub> Hysteresis loss coefficient  
 K<sub>ep</sub> In particle eddy current coefficient  
 d Smallest cross section of component [mm]  
 f Frequency [Hz]  
 B Field strength [T]  
 ρ Density [g/cm³]  
 resistivity [μΩm]

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 143 * B^{1.92} * f^{1.21}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

f Frequency [kHz]  
 B Field strength [T]



# Somaloy® 110i 5P

800 MPa

General			
<b>Base material:</b> Somaloy 110i 5P	<b>Additive(s):</b> 0.4% 5P Lube	<b>Compaction:</b> Pressure: 800 MPa Die temperature: 60°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	42/42	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	25/25	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	270/110	ASTM E9-89a	
Young's modulus [GPa]	90	ASTM E 1876-99	
Poisson's ratio	-	ASTM E 1876-99	
Impact Energy [J]	0.6	SS-EN 10045, SS-EN 25754	

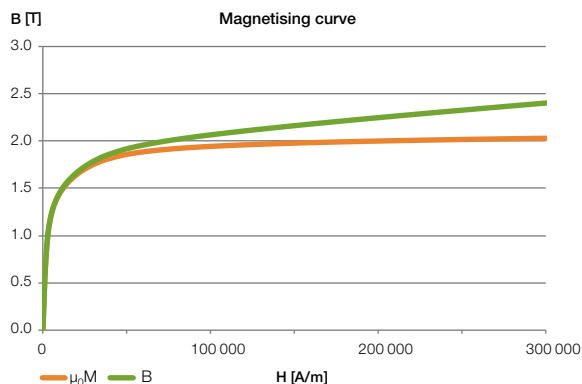
Physical properties		Standards	
Density [g/cm³]	7.30	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m²K]	15	ISO 22007-2	
Resistivity [μΩm]	18000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	0.90	IEC 60404-4	
B@10000A/m [T]	1.33	IEC 60404-4	
H <sub>c</sub> [A/m]	207	IEC 60404-4	
μ <sub>r</sub> -max	-	IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.42	ISO 3923/1	
Flow [s/50g]	28	ISO 4490	
Green density [g/cm³]	7.33	ISO 3927	
Green strength [MPa]	9	ISO 3995	
Springback [%]	0.23	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.13	ISO 4492, ISO 2740	
Total dim. change [%]	0.10	ISO 4492, ISO 2740	

## Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	17216	1.51	1.53
185	0.04	0.04	30659	1.69	1.73
321	0.08	0.08	50401	1.81	1.87
581	0.15	0.15	75401	1.88	1.97
828	0.22	0.22	100401	1.91	2.04
1232	0.34	0.34	125401	1.94	2.10
2434	0.63	0.63	150401	1.96	2.15
3361	0.80	0.81	190401	1.98	2.22
4638	0.98	0.98	230401	2.00	2.29
6674	1.16	1.16	280401	2.02	2.37
10343	1.33	1.35	305401	2.028	2.41

## Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.5T</b>	1.5/1.8	2.9	7.4	15	23	32	68	<b>0.05T</b>	1.7	4.4	11	19
<b>1.0T</b>	4.9/5.9	9.9	25	52	79	108	236	<b>0.1T</b>	7.0	18	46	79
<b>1.5T</b>	10/12	20	51	105	162	222	489	<b>0.2T</b>	29	74	188	326

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

## Loss model

K <sub>h</sub>	0.098	K <sub>ep</sub>	0.000010
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 88 * B^{2.04} * f^{1.35}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

- f Frequency [kHz]
- B Field strength [T]

## Somaloy® 110i 5P

600 MPa

General			
<b>Base material:</b> Somaloy 110i 5P	<b>Additive(s):</b> 0.4% 5P Lube	<b>Compaction:</b> Pressure: 600 MPa Die temperature: 60°C	<b>Heat treatment:</b> Atmosphere: Nitrogen Temperature: 650°C

Mechanical properties		Standards	
Transverse rupture strength/150°C [MPa]	44/44	SS-ISO 3325	
Tensile strength/Yield strength [MPa]	25/25	SS-EN 10002-1, ISO 2740	
Compressive Strength/Yield [MPa]	300/130	ASTM E9-89a	
Young's modulus [GPa]	80	ASTM E 1876-99	
Poisson's ratio	-	ASTM E 1876-99	
Impact Energy [J]	0.7	SS-EN 10045, SS-EN 25754	

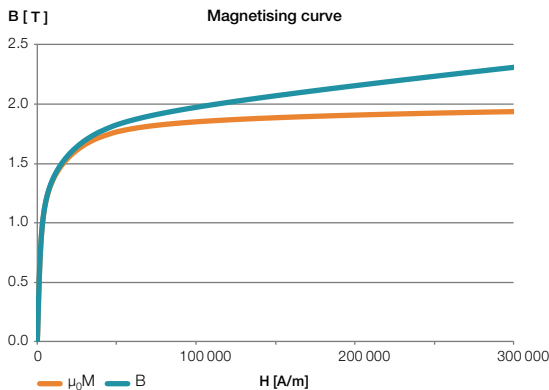
Physical properties		Standards	
Density [g/cm³]	7.14	SS-ISO 2738	
Thermal expansion [K⁻¹]	11 e-06	ASTM E 228/MPIF 35	
Thermal conductivity [W/m·K]	20	ISO 22007-2	
Resistivity [μΩm]	6000	Four point measurements on nom. size OD 55mm ID 45mm Height 5mm	

Magnetic properties		Standards	
B@4000A/m [T]	0.85	IEC 60404-4	
B@10000A/m [T]	1.25	IEC 60404-4	
H <sub>c</sub> [A/m]	210	IEC 60404-4	
μ <sub>r</sub> -max	-	210 IEC 60404-4	

Powder properties		Standards	
Apparent density [g/cm³]	3.42	ISO 3923/1	
Flow [s/50g]	28	ISO 4490	
Green density [g/cm³]	7.17	ISO 3927	
Green strength [MPa]	10	ISO 3995	
Springback [%]	0.18	ISO 4492, ISO 2740	
Heat treated dim. change [%]	-0.14	ISO 4492, ISO 2740	
Total dim. change [%]	0.04	ISO 4492, ISO 2740	

### Magnetising curve

Data adjusted for use in Finite Element modelling



H[A/m]	μ <sub>0</sub> M[T]	B[T]	H[A/m]	μ <sub>0</sub> M[T]	B[T]
0	0.00	0.00	16748	1.38	1.40
171	0.03	0.03	30123	1.56	1.59
314	0.07	0.07	49799	1.68	1.74
581	0.13	0.13	74799	1.74	1.84
844	0.20	0.20	99799	1.78	1.91
1108	0.28	0.28	124799	1.81	1.97
2499	0.57	0.58	149799	1.83	2.02
3439	0.73	0.74	189799	1.86	2.10
4768	0.90	0.90	229799	1.88	2.17
6792	1.06	1.07	279799	1.90	2.25
10374	1.22	1.24	304799	1.909	2.29

### Core loss

[W/kg]	50/60 Hz	100 Hz	250 Hz	500 Hz	750 Hz	1000 Hz	2000 Hz	[W/kg]	5 kHz	10 kHz	20 kHz	30kHz
<b>0.5T</b>	1.5/1.8	3.0	7.6	16	24	33	71	<b>0.05T</b>	2.0	5.2	13	23
<b>1.0T</b>	5.0/6.0	10	26	53	81	111	245	<b>0.1T</b>	8.3	21	54	93
<b>1.5T</b>	10/12	21	52	108	167	229	509	<b>0.2T</b>	34	86	219	378

Measured according to CEI/IEC 60404-6:2003 on ring sample (OD55 ID45 H5 mm).

### Loss model

K <sub>h</sub>	0.100	K <sub>ep</sub>	0.000011
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$$P_{tot} = K_h * f * B^{1.75} + K_{ep} * f^2 * B^2 + \frac{B^2 * f^2 * d^2}{1.8 * \rho * resistivity * 1000} \quad [W/kg]$$

Model is verified up to 0.5T-1.5T and 5000Hz.

$$P_{tot} = 99 * B^{2.02} * f^{1.35}$$

Model is verified up to 0.05T-0.2T and 5-50 kHz.

- K<sub>h</sub> Hysteresis loss coefficient
- K<sub>ep</sub> In particle eddy current coefficient
- d Smallest cross section of component [mm]
- f Frequency [Hz]
- B Field strength [T]
- ρ Density [g/cm³]
- resistivity [μΩm]

- f Frequency [kHz]
- B Field strength [T]